R10 SPECIFICATIONS Teeth, Adapters, Accessories

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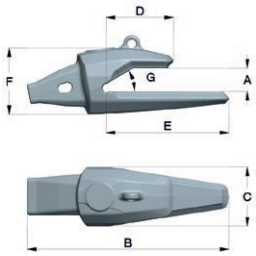

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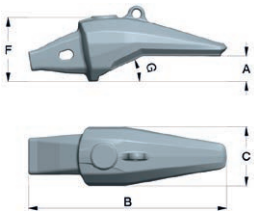

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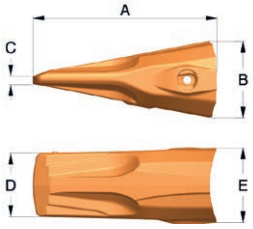
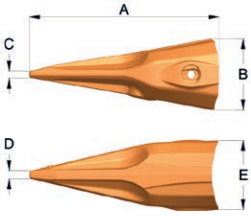
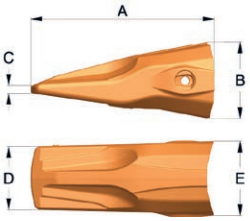


GPE

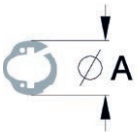


VE



GPL

LP



LR

LT

Typical machine weight - Excavator	12-14 MT
Maximum breakout force in HD/XHD	88 kN
Typical machine weight - Loader	12-14 MT
Maximum breakout force in HD/XHD	158 kN

Type	Part. no	A mm	B mm	C mm	D mm	E mm	F mm	G bevel	Weight kg
BE	R10BE25	27	281	83	95	171	90	30°	5.5
SL	R10SL20	20 (20-30)	278	83	N/A	N/A	88	25°	6.2
GPE	R10GPE	208	86	10	72	84			3.2
VE	R10VE	228	86	8	10	84			2.7
GPL	R10GPL	208	86	9	72	84			3.5
LP	R10LP	19	69						0.1
LR	R10LR	29							-
LT	R10LT	358	62						0.4

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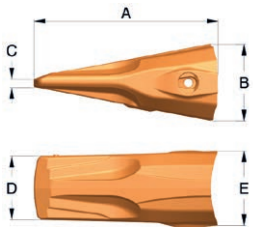

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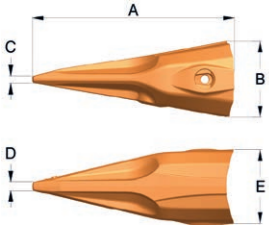

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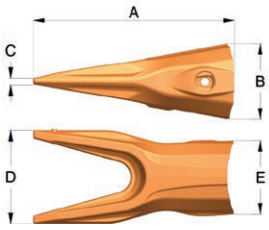
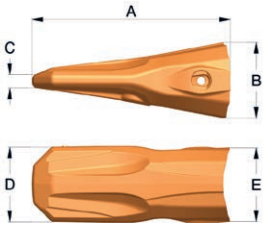
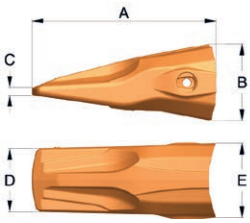


WE



AE



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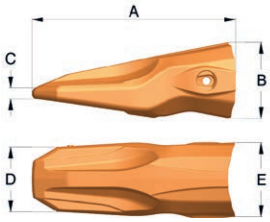
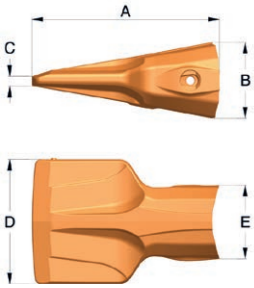


AL



FE

Typical machine weight - Excavator	14-17 MT
Maximum breakout force in HD/XHD	112 kN
Typical machine weight - Loader	14-17 MT
Maximum breakout force in HD/XHD	202 kN

Type	Part. no			A mm	B mm	C mm	D mm	E mm	F mm	G bevel	Weight kg
GPE	R14GPE			240	100	11	83	97			4.7
VE	R14VE			265	100	9	10	97			4.3
WE	R14WE			265	100	9	123	97			5.1
FE	R14FE			240	100	13	156	97			6.4
AE	R14AE			262	100	18	98	97			6.2
GPL	R14GPL			240	100	10	83	97			5.5
AL	R14AL			269	100	15	85	97			7.3

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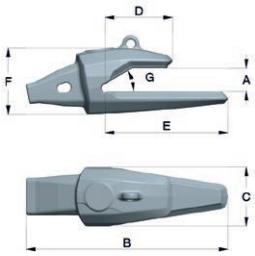

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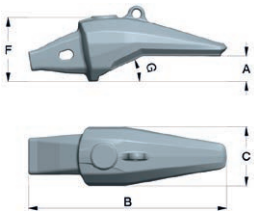

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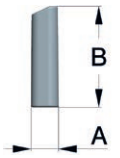

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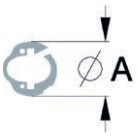

LR

LT

Type	Part. no			A mm	B mm	C mm	D mm	E mm	F mm	G bevel	Weight kg
BE	R14BE30			32	325	96	110	198	103	30°	8.7
BE	R14BE40			42	325	96	110	198	103	30°	8.7
SL	R14SL30			30 (30-40)	322	96	N/A	N/A	101	25°	9.5
LP	R14LP			22	80						0.2
LR	R14LR			32							-
LT	R14LT			383	65						0.6

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R18 SPECIFICATIONS Teeth

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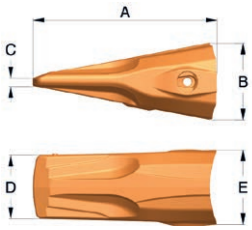

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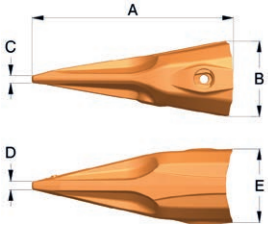

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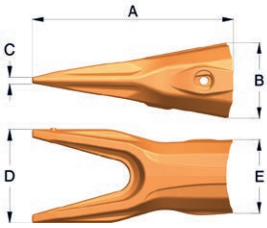

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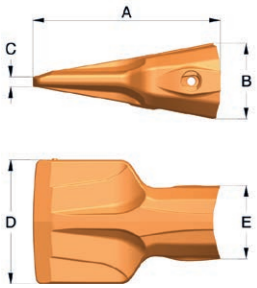

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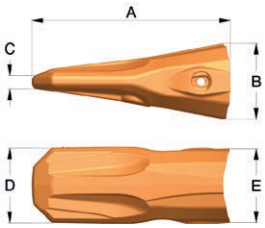

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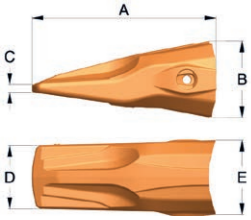

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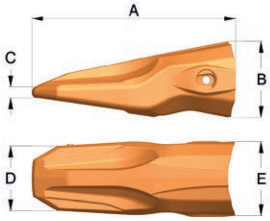

AL

Typical machine weight - Excavator	17-25 MT
Maximum breakout force in HD/XHD	147 kN
Typical machine weight - Loader	17-25 MT
Maximum breakout force in HD/XHD	265 kN

Type	Part. no	A mm	B mm	C mm	D mm	E mm	Weight kg
GPE	R18GPE	267	111	12	92	108	6.8
VE	R18VE	294	111	11	11	108	5.8
WE	R18WE	294	111	11	137	108	7.0
FE	R18FE	273	111	14	182	108	9.1
AE	R18AE	290	111	20	109	108	8.5
GPL	R18GPL	267	111	11	92	108	7.6
AL	R18AL	298	111	17	94	108	10.0

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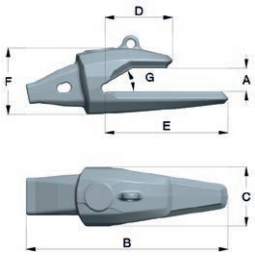

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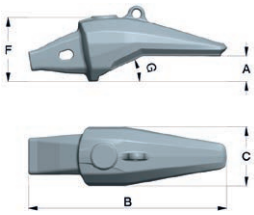

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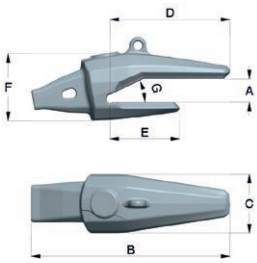

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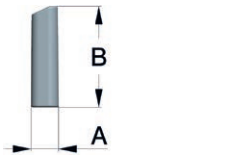

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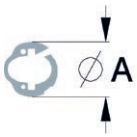

LR

LT

Type	Part. no			A mm	B mm	C mm	D mm	E mm	F mm	G bevel°	Weight kg
BE	R18BE40			42	361	106	120	220	119	30°	11.9
BE	R18BE45			47	362	106	119	221	119	30°	12.1
SL	R18SL30			30 (30-40)	357	106	N/A	N/A	114	25°	12.8
TL	R18TL40			42	356	106	215	125	121	25°	12.8
LP	R18LP			25	90						0.2
LR	R18LR			35							-
LT	R18LT			408	65						0.6

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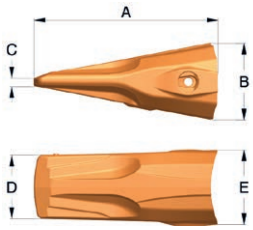
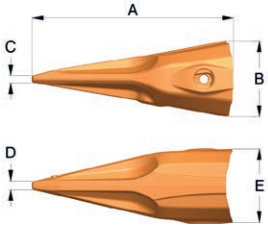


GPE



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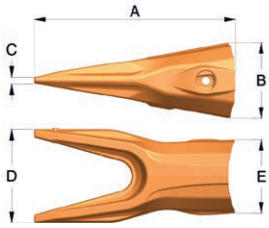

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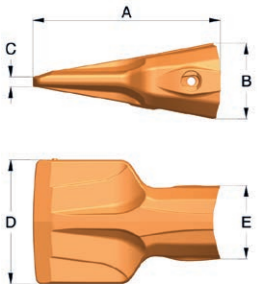

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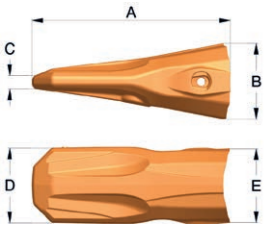

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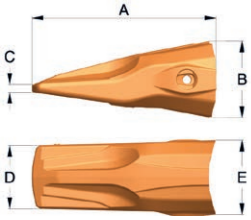
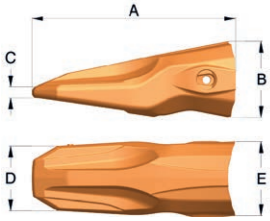


GPL



AL

Typical machine weight - Excavator	25-35 MT
Maximum breakout force in HD/XHD	184 kN
Typical machine weight - Loader	25-35 MT
Maximum breakout force in HD/XHD	331 kN

Type	Part. no	A mm	B mm	C mm	D mm	E mm	Weight kg
GPE	R23GPE	301	125	14	104	122	9.6
VE	R23VE	332	125	12	13	122	8.4
WE	R23WE	332	125	12	155	122	9.9
FE	R23FE	309	125	16	205	122	13.1
AE	R23AE	328	125	22	123	122	12.4
GPL	R23GPL	301	125	13	104	122	10.8
AL	R23AL	337	125	19	107	122	14.4

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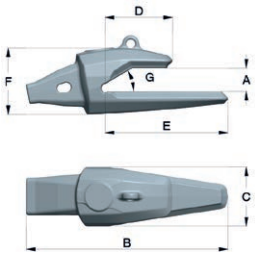

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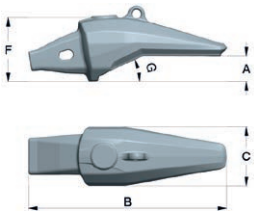

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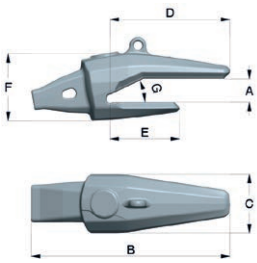
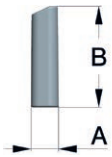


TL



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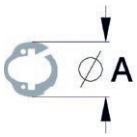

LR

LT

Type	Part. no			A mm	B mm	C mm	D mm	E mm	F mm	G bevel	Weight kg
BE	R23BE40			42	408	120	137	249	130	30°	17.5
BE	R23BE50			52	408	120	137	249	130	30°	17.3
SL	R23SL40			40 (40-50)	404	120	N/A	N/A	127	25°	18.3
TL	R23TL40			42	403	120	244	140	130	25°	18.3
LP	R23LP			28	102						0.3
LR	R23LR			40							-
LT	R23LT			435	69						0.9

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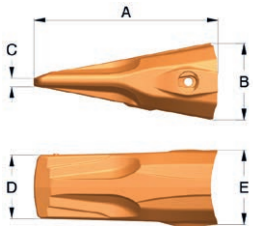
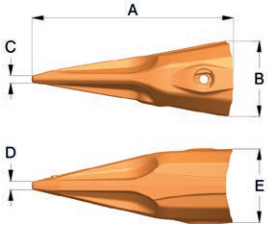


GPE



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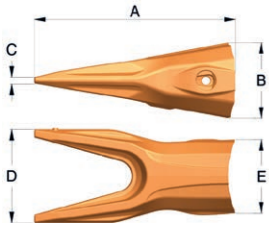

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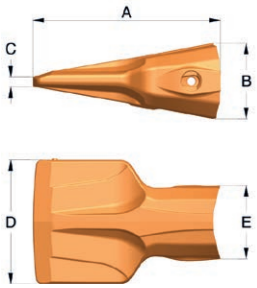
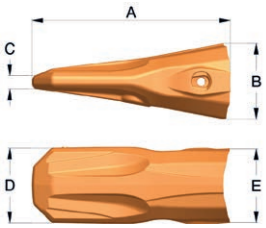


FE



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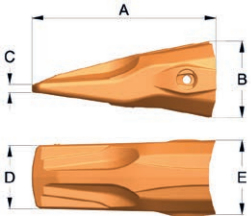
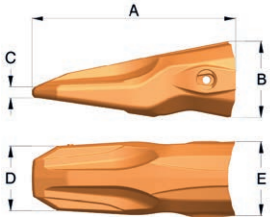


GPL



AL

Typical machine weight - Excavator	35-45 MT
Maximum breakout force in HD/XHD	233 kN
Typical machine weight - Loader	35-45 MT
Maximum breakout force in HD/XHD	419 kN

Type	Part. no	A mm	B mm	C mm	D mm	E mm	Weight kg
GPE	R29GPE	331	138	15	115	134	12.6
VE	R29VE	340	138	15	15	134	10.9
WE	R29WE	365	138	13	170	134	13.5
FE	R29FE	340	138	18	226	134	17.4
AE	R29AE	361	138	24	136	134	16.2
GPL	R29GPL	331	138	14	115	134	14.5
AL	R29AL	371	138	21	117	134	19.2

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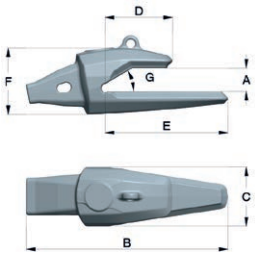
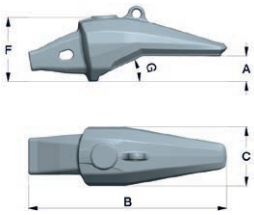
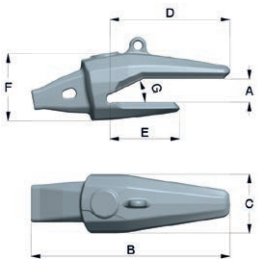


BE

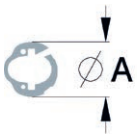


SL



TL

LP



LR

LT

Type	Part. no	A mm	B mm	C mm	D mm	E mm	F mm	G bevel	Weight kg
BE	R29BE50	52	449	132	150	274	148	30°	23.7
BE	R29BE60	62	449	132	148	274	148	30°	23.6
SL	R29SL50	50 (50-65)	444	132	N/A	N/A	144	25°	21.0
TL	R29TL50	52	443	132	268	156	150	25°	24.6
LP	R29LP	31	112						0.4
LR	R29LR	43							-
LT	R29LT	460	70						1.0

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R35 SPECIFICATIONS Teeth

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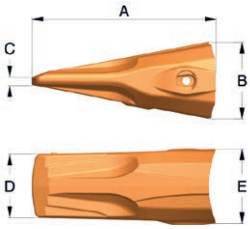

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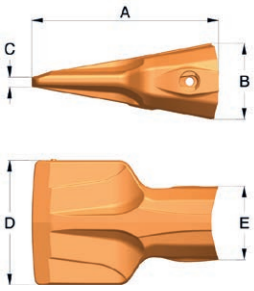

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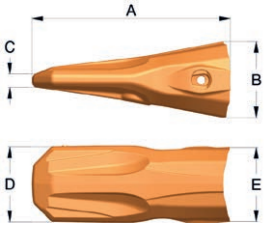

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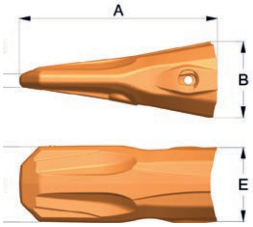

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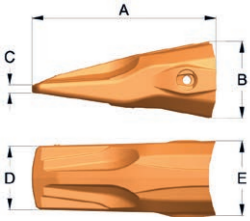
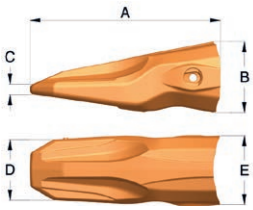


AL



HAL

Typical machine weight - Excavator 40-50 MT
Maximum breakout force in HD/XHD 296 kN

Typical machine weight - Loader 45-55 MT
Maximum breakout force in HD/XHD 510 kN

Type	Part. no			A mm	B mm	C mm	D mm	E mm	F mm	G bevel	Weight kg
GPE	R35GPE			374	156	18	130	151			18.7
FE	R35FE			385	156	21	255	151			25.1
AE	R35AE			407	156	27	153	151			23.8
GPL	R35GPL			375	156	16	130	151			20.9
AL	R35AL			419	156	23	133	151			27.8
HAL	R35HAL			419	186	27	157	151			36.3

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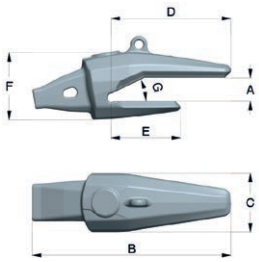

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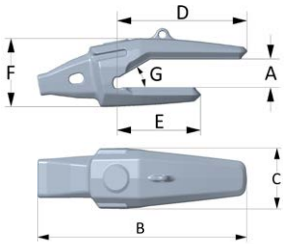
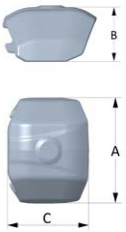
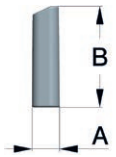


UA



WC



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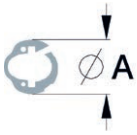

LR

LT

Type	Part. no	A mm	B mm	C mm	D mm	E mm	F mm	G bevel	Weight kg
TL	R35TL65	67	501	149	303	174	170	30°	34.3
UA	R35UA60	62	500	149	306	198	163	30°	32.9
UA	R35UA65	67	500	149	304	198	163	30°	32.5
UA	R35UA70	72	500	149	301	192	163	30°	32.4
WC	R35WC	163	73	126					3.2
LP	R35LP	34	127						0.6
LR	R35LR	49							-
LT	R35LT	485	75						1.1

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R50 SPECIFICATIONS Teeth, Adapters, Accessories

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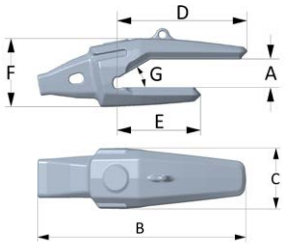

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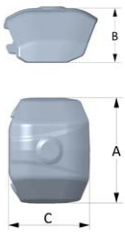

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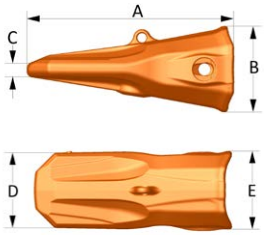

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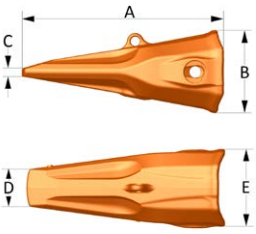
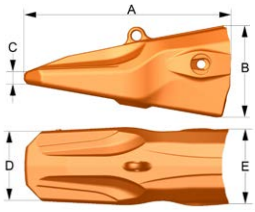


PE



HAL

LP

LT

Typical machine weight - Excavator	50-80 MT
Maximum breakout force in HD/XHD	400 kN
Typical machine weight - Loader	80-100 MT
Maximum breakout force in HD/XHD	720 kN

Type	Part. no			A mm	B mm	C mm	D mm	E mm	F mm	G bevel	Weight kg
UA	R50UA70			72	583	171	362	233	190	30°	51,6
UA	R50UA75			77	583	171	359	230	190	30°	51,3
UA	R50UA80			82	583	171	356	227	190	30°	50,7
WC	R50WC			184	82	142					3,9
AE	R50AE			448	186	32	171	178			33,4
PE	R50PE			454	186	20	87	178			28,4
HAL	R50HAL			461	224	31	160	178			53,1
LP	R50LP			40	146						1,0
LT	R50LT			422	91	125					1,1

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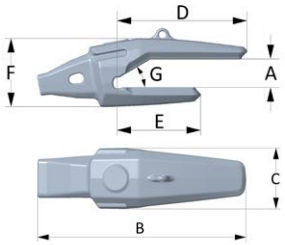
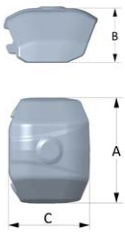
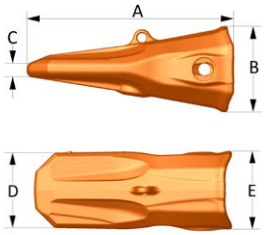


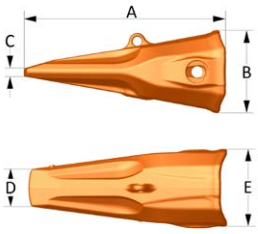
UA



WC

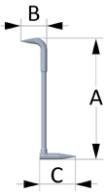


AE



PE

LP



LT

Typical machine weight - Excavator	80-120 MT
Maximum breakout force in HD/XHD	576 kN
Typical machine weight - Face shovel	80-120 MT
Maximum breakout force in HD/XHD	720 kN
Typical machine weight - Loader	100-150 MT
Maximum breakout force in HD/XHD	1037 kN

Type	Part. no	A mm	B mm	C mm	D mm	E mm	F mm	G bevel	Weight kg
UA	R70UA75	77	707	199	409	263	215	30°	91,3
UA	R70UA90	92	707	199	409	263	224	30°	90,3
WC	R70WC	217	97	177					7,3
AE	R70AE	505	220	35	198	210			50,3
PE	R70PE	510	220	32	116	210			45,8
LP	R70LP	46	169						1,4
LT	R70LT	422	91	125					1,1

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MECHANICAL SHROUDS SPECIFICATIONS 70 mm, 75 mm

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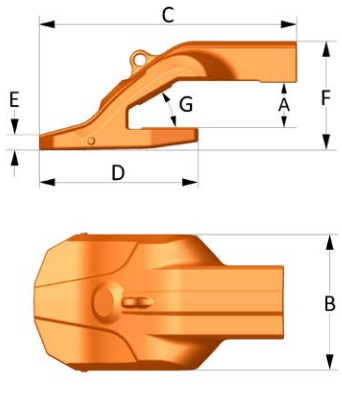
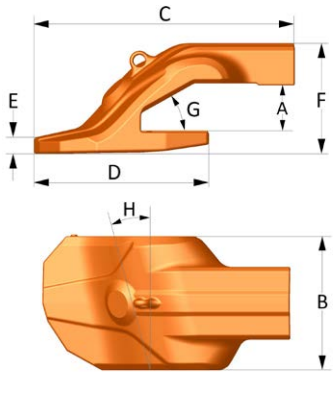
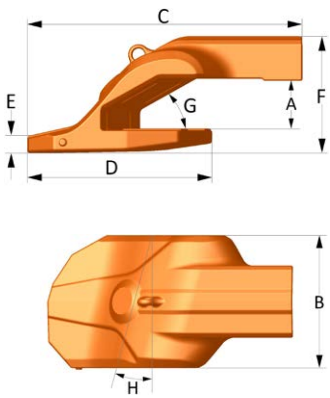


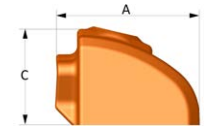
MSCE



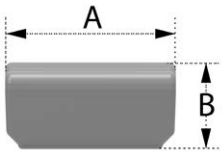
MSLE

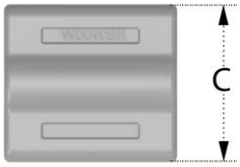


MSRE

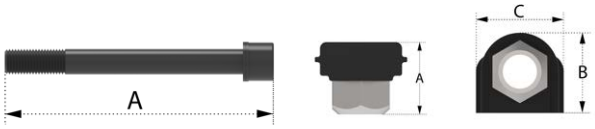


MSP





WSR



SL, Washer, Bolt

Type	Part. no			Weight kg	A mm	B mm	C mm	D mm	E mm	F mm	G °	H °
MSCE70	500401			40,0	72	240	445	275	28	189	30	0
MSLE70	500402			39,0	72	240	445	275	29	189	30	15
MSRE70	500403			39,0	72	240	445	275	29	189	30	15
MSCE75	500404			40,0	77	240	425	275	28	189	30	0
MSLE75	500405			39,0	77	240	425	275	29	189	30	15
MSRE75	500406			39,0	77	240	425	275	29	189	30	15
MSP75	500423			4,2	108	130	72	49				
WSR75	500417			2,2	95	53	90					
SL	500302			0,3	48	54	58					
Washer	500355											
Bolt	500354			0,9	254							

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WELD-ON LIP SHROUDS SPECIFICATIONS

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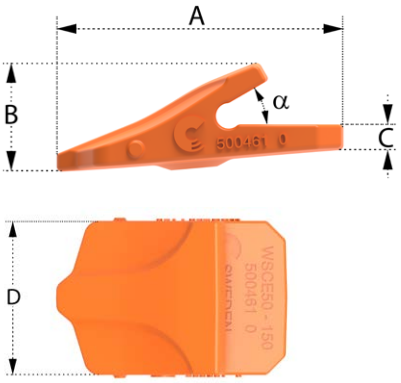
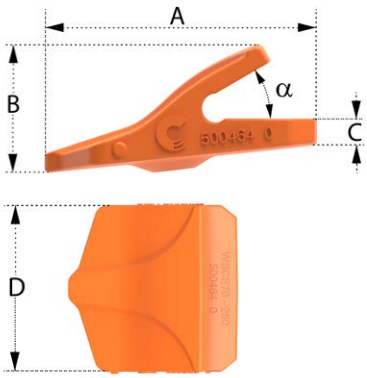


WSCE50



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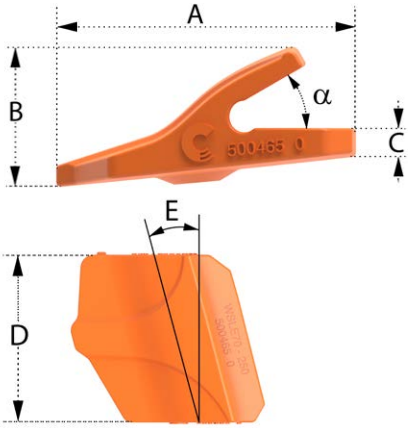
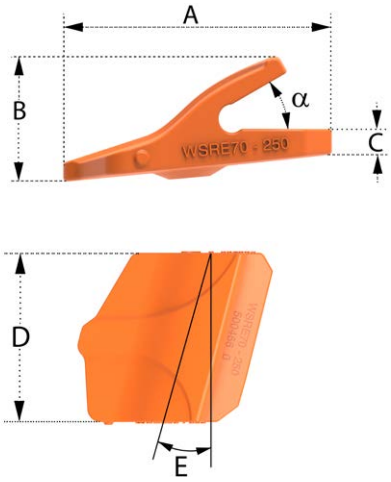


WSLE70



WSRE70

Type	Part. no			Lip thickness mm	Weight kg	A mm	B mm	C mm	D mm	E °	α °
WSCE50	500461			40-50	8	225	85	20	150	0	30
WSCE70	500464			60-70	18,5	255	120	25	250	0	30
WSLE70	500465			60-70	18,9	255	120	25	250	15	30
WSRE70	500466			60-70	18,9	255	120	25	250	15	30

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SHROUDS SPECIFICATIONS

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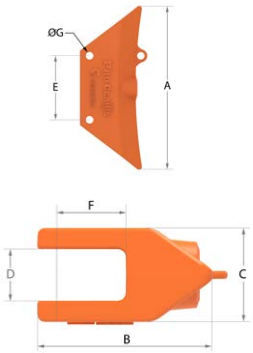

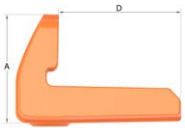

SSM SIDE SHROUD

WHS HEEL SHROUD

PIN AND RING

Type	Part. no	Plate thickness mm	Weight kg	A mm	B mm	C mm	D mm	E mm	F mm	G mm	H mm
SSM *1	700602	50.0	28.6	500	189	98	52	190	64	23	53
SSM *2	700601	63.5	40.2	564	215	115	65	220	75	27	53
SSM *2	700603	60.0	41.2	564	215	115	63	220	75	27	53
Pin	700321	50.0									
Pin	700320	60.0/63.5									
Ring	700360	50.0									
Ring	700361	60.0/63.5									
WHS	700651		15.2	130	180	210	160				
WHS	700652		20.0	150	180	240	180				
WHS	700653		37.0	199	250	300	236				

*1 used together with 700321 and 700360
*2 used together with 700320 and 700361

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EXCAVATOR TEETH AND ADAPTERS

TS C-rex 001 EN, Nov 2021

ADAPTER

BE

A 1 1/2 bottom leg adapter. Designed for both general and tough excavation in different types of ground.

SL

Top mounted single leg adapter designed for use in general conditions whenever a smooth surface is required.

UA

A 1 ½ top leg adapter. Designed for both excavators and loaders. Can be used with or without a wear cap.

WEAR CAP

WC

Mechanical wear cap protects the adapter topside in high abrasion and impact applications.

LOCK

LP

Reusable locking pin of forged steel also usable in hot slag applications.

LR

Locking ring integrated in the tooth. Secures the locking function and simplifies teeth exchange.

TOOTH

GPE

Standard tooth with slim design for optimal penetration and durability in general purpose applications.

VE

The tooth for maximum penetration. Makes light work of hard surface layers and frozen ground.

WE

Used primarily in a corner position in combination with VE, this tooth provides the penetration demanded by hard surfaces.

FE

An extra-wide tooth for excavating and cleaning – penetration and straight-edge performance from a single solution.

TOOTH

AE

Abrasion tooth for highly abrasive soils and rocks such as granite, basalt and sandstone. The design provides maximal wear material with maintained good penetration.

TOOTH

PE

Penetration tooth with added body mass and narrow tip combines penetration with impact and abrasion resistance.

TOOL

LT

Tool for turning the locking ring in locked and unlocked position.

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LOADER TEETH AND ADAPTERS

TS C-rex 001 EN, Nov 2021

ADAPTER

SL

Top mounted single leg adapter designed for use in general conditions whenever a smooth surface is required.

TL

A 1 1/2 top leg adapter. Designed for both general and tough loading in different types of ground conditions.

UA

A 1 ½ top leg adapter. Designed for both excavators and loaders. Can be used with or without a wear cap.

WEAR CAP

WC

Mechanical wear cap protects the adapter topside in high abrasion and impact applications.

LOCK

LP

Reusable locking pin of forged steel also usable in hot slag applications.

LR

Locking ring integrated in the tooth. Secures the locking function and simplifies teeth exchange.

TOOTH

GPL

In both general and highly abrasive environments. This all-round tooth is popular for its excellent penetration.

AL

Abrasion tooth with a high level of penetration. Recommended in blasted rock application.

HAL

Outstanding wear resistance combined with a high level of penetration. This tooth provides extra protection for the lower part of the adapter and is ideal where ground conditions are highly abrasive.

TOOL

LT

Tool for turning the locking ring in locked and unlocked position.

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SHROUDS EXCAVATOR

TS C-rex 001 EN, Nov 2021

LIP SHROUD

MSC
Mechanical lip shroud Center for straight edges and for use in combination with MSL & MSR on spade nose buckets. Provides full lip protection betweeen adapters in abrasive applications.

MSL
Mechanical lip shroud **Left***
15° angle for delta and spade nose buckets.

* Left from excavating direction.

MSR
Mechanical lip shroud **Right***
15° angle for delta and spade nose buckets.

* Right from excavating direction.

MSP
Mechanical shroud protector designed to protect the locking device and the backside of the shrouds.

RAIL

WSR
Welded on shroud rail holds the lip shrouds in secure position.

LOCKING PARTS

SHROUD LOCK, BOLT AND WASHER
Self tightening lock, bolt and washer for the mechanical shroud.

SIDE SHROUD

SSM
Mechanical side shroud is used to protect the bucket side plates and fastened with pin and ring.

PIN AND RING

PIN AND RING
Locking pin and ring for the side shroud.

HEEL SHROUD

WHS
Welded on heel shroud provides excellent wear protection of the lower outside corner of all types of buckets.

WELD-ON LIP SHROUD

WSCE
Weld-on lip shroud, Center. Fits 40-70mm straight cutting edges.

WSLE
Weld-on lip shroud Left*. Fits 60-70mm cutting edges with 15° angle.

*Left from excavating direction.

WSRE
Weld-on lip shroud Right*. Fits 60-70mm cutting edges with 15° angle.

*Right from excavating direction.

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APPLICATION TABLE

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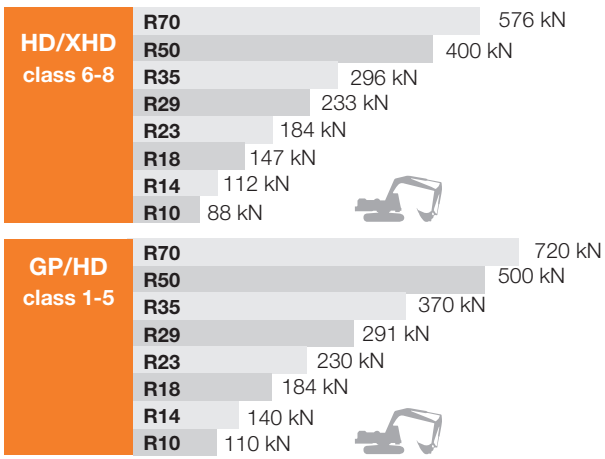
APPLICATION TABLE Based on DIN 18300 ground classfication

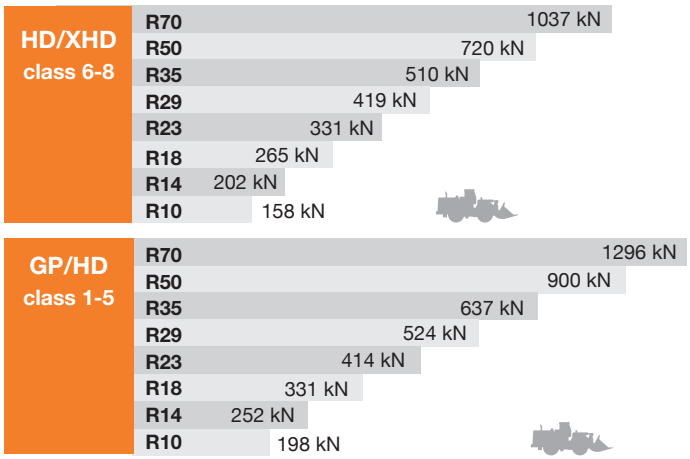
Ground classification	Description of ground conditions	Working conditions	Application
Class 1 Top soil without stones	Top layer of soil.	Very little wear. Very little penetration resistance. No impact resistance.	GP
Class 2 Wet ground	Sludge, mud, peat.	Little wear. Very little penetration resistance. No impact resistance.	GP
Class 3 Light ground	Sand, fine gravel, sandy soil. Stone size up to approx. 60 mm	Moderate wear. Little penetration resistance. No impact resistance.	GP
Class 4 Moderately heavy ground	Very stony ground, gravel, stones. Stone size above 60 mm.	Considerable wear. Some penetration resistance. Moderate impact resistance.	GP / HD
Class 5 Dense, moderately heavy ground	Till, rigid clay, sand-clay mix, moraine, marl.	Considerable wear. Moderate penetration resistance. Little impact, some break through resistance.	HD
Class 6 Dense, heavy ground	Hard marl and clay, hard sandy ground, hard stony soil. Stone size up to approx. 200 mm.	Considerable wear. Considerable penetration resistance. Considerable impact and break through resistance.	HD
Class 7 Lighter rock	Loose rock, crumbled rock, slate. Very hard ground with stones, approx. 200 mm or bigger.	Usually considerable wear. Considerable penetration resistance. Considerable impact and break through resistance.	XHD
Class 8 Heavy rock	Blasted rock, size over 0,1 m^3.	Very significant wear. Considerable penetration resistance. Very significant impact and break through resistance.	XHD

For further information on welding, assembly and maintenance, see welding and assembly instructions.

Breakout force diagram – Backhoe



Breakout force diagram



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